Monday, 03/11/2008 1:30:25 PM User: Julie Dawson : CU-DAR001 Dart Helicopters Services Customer : 43162 Job Number **Estimate Number** : 10725 P.O. Number : 03/11/2008 S.O. No. : This Issue : NC Prsht Rev. : 11 First Issue Type : 42362 **Previous Run** Written By Checked & Approved By Comment **Additional Product** Job Number: Seq. #: 1.0 M303R0500

2.0

3.0

4.0

5.0

Process Sheet

NG

: BUSHING **Drawing Name**

Part Number : D2652 : D2652 REV A **Drawing Number**

Project Number : N/A **Drawing Revision**

Material

: 20/11/2008 **Due Date**

200 Um: Each Qty:

Machine Or Operation: Description: 303 Round Bar 0.500"

: MACHINED PARTS

Comment: Qty.: 11.5500 f(s) 0.0578 f(s)/Unit Total:

Material:303 ss .500" Round Bar

(M303R0500)

Batch: 109509 HARDINGE

Comment: 1-TURN FOLIO FA250-& DWG D2652

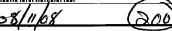
> FOLIO REV: DWG REV:

4 FA252

2-DEBURRAS REQUIRED

INSPECT PARTS AS

PARTS AS THEY COME OFF MACHINE SECOND CHECK



Comment: SECOND CHECK PACKAGING 1

QC2

QC8

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_



Dart Aerospace Ltd

W/O:			W	ORK ORDER CHANG	ES				
DATE STEP		PRO	CEDURE CH	IANGE	By Date Qty Ch			Approval QC Inspector	

								e de la constant de l	
Part No	:	PAR #:	Fault Ca		_ NCR: Yes	No DQA:	Date: _		
•		esolution:	Disposit	ion:	_ QA: N/C CI	QA: N/C Closed: Date:			
NCR:			WORK OR	DER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC			Section B ion Sign & Verification				
DAIL	O.L.	Section A	Initial Chief Eng	Action Description Chief Eng	Date		Chief Eng	QC Inspector	
-									
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Date: User: Monday, 03/11/2008 1:30:25 PM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 43162

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



MF 08-11-17

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace I	Ltd	
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W/O:		· · · · · · · · · · · · · · · · · · ·	W	ORK ORDER CHANGI	ES				
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		PAR #:	Fault Cate	egory:	NCR: Yes	No DQA:	Date: _	· · · · · · · · · · · · · · · · · · ·	
		esolution:	Disposition	on:	_ QA: N/C Cld	osed:	Date: _	ate:	
NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval		
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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		<u>.</u>			1				

DART AEROSPACE LTD	Work Order: 以3/6ラ	
Description: Bushing	Part Number: D2652	
Inspection Dwg: D2652 Rev: A	Page 1 of 1	

	FIRS	T ARTICLE II	NSPECTI	ON CH	ECKLIST		
		X First Arti	cle	Prof	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection		mments
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0.060	+/-0.005	059					
Ø0.305	-0.002/+0.000	3.045	/				
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Ø0.500	+/-0.010	,499	J .				
0.030 x 20°	+/-0.010	6.030×20°					
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Date:	×/11/07	Date: 6	58/11/	27		Date:	
Date 03.12.12	Change New Issue	· · · · · · · · · · · · · · · · · · ·	<i>t</i> /			Revised by	Approved

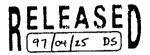
Dart Aerospace Ltd

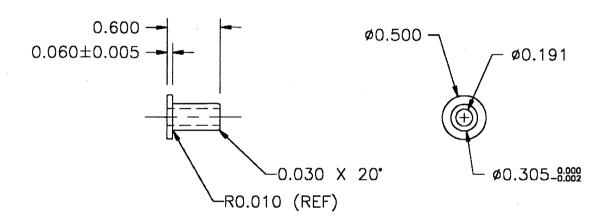
W/O:			W	ORK ORDER CHANGE	ES				
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Section C	Chief Eng	QC Inspector
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DESIGN	DRAWN BY		PACE USA, INC.
CHECKED	APPROVED	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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W/O:			WC	ORK ORDER CHANGE	ES						
DATE STEP		PRO	PROCEDURE CHANGE By Date Qty c		By Date Qty			Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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DATE	STEP	Description of NC		Corrective Action Section	on B		Verific	cation	Approval	Approval	
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